

WORK ORDER: 2010-21

Date Opened: 15 June 2010

Project: Mounting Beams (10 pairs, left)
Type: Eurocopter AS350/AS355 SeriesApproval: SH08-16
Drawing List: DCL786-3

Fabrication and Assembly Drawing(s)	Description
78633, Rev. 0	Aft Beam Fabrication
78634, Rev. 0	Forward Beam Fabrication

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓

Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Inspector Signature: Jeff Clark Date: 18 Nov 2010

Drawing: 78633 Revision 0
 Assembly: 78633-01-01 Aft Beam Ass'y (LH)
 Batch Quantity: 10

Qty	Part #	Description	Material	P.O./W.O.	Checked
10	78633-01-02	Aft Beam Assembly (LH)			
. 1	78633-02	Tube	1x2x0.065 Tube, 304 Stainless Steel	10027	
. 4	78633-03	Guide	1x0.125 Bar, 304 Stainless Steel	10037	
. 1	78633-04	Upper Guide	1x2x0.12 Tube, 304 Stainless Steel	8088	
. 4	78633-05	Stop Bracket	0.75x0.065 Sqr. Tube, 304 Stainless Steel	10083	
. 1	78633-06	Cap	0.025" Sheet, 321 Stainless Steel	3021	
. 4	78630-04	Bushing	0.375 x 0.065 Tube, 304 Stainless Steel	9086	
. 1	82735-03	Tube	1.0 x 0.035 Tube, 316 Stainless Steel	10083	
. 1	82735-06	Cap	0.050 Sheet, 321 Stainless Steel	10037	

Processes	Per	Mat'ls Used	Initials
Welding	AMS 2685C	Welding Rod ER308L	
Powder Coat	Drawing 78633		
Final Inspection	Drawing 78633		

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.


Drawing: 78634 Revision 0
 Assembly: 78634-01-00 Beam Ass'y
 Batch Quantity: 20

Qty	Part #	Description	Material	P.O./W.O.	Checked
10	78634-01-00	Forward Beam Assembly			
. 1	78634-02	Tube	1x2x0.065 Tube, 304 Stainless Steel	10027	
. 5	78634-03	Pad	1x0.125 Bar, 304 Stainless Steel	10037	
. 1	78634-04	Cap	0.025" Sheet, 321 Stainless Steel	3021	
. 4	78630-04	Bushing	0.375 x 0.065 Tube, 304 Stainless Steel	9086	
. 2	69830-11	Guide	0.75 x 0.065 Tube, 304 Stainless Steel	10083	
. 2	69830-21	Stop	0.625 Rod, 6061-T6 Aluminum	10086	
. 2	69830-22	Knob	0.75 Rod, 6061-T6 Aluminum	10086	
. 2	69830-23	Spring	15mm x 70mm Spring, Stainless Steel	9091	
. 2		#10-32 C'sunk screw	Stainless Steel	9053	
. 2	MS21044C3	Nut		9056	


Processes	Per	Mat'ls Used	Initials
Welding	AMS 2685C	Welding Rod ER308L	
Powder Coat	Drawing 78634		AC
Final Inspection	Drawing 78634		JK.

Tag incomplete parts with Work Order # when stored between processes.

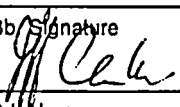
Tag complete parts / assemblies with Release Tag prior to storage.

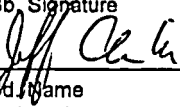
1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Aft Beam Ass'y	78633-01-02	1			
2.	Forward Beam Ass'y	78634-01-00	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations .		
<input type="checkbox"/> Non approved design data specified in block 12.						
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 10 Jan 2011		14d. Name		14e. Date (dd/mm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an Installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

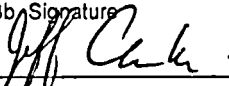
TRANS NO 414

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Aft Beam Ass'y	78633-01-02	1	N/A	New	
2.	Forward Beam Ass'y	78634-01-00	1			
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13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		AMF 73-04				
13d. Name		13e. Date (dd/mm/yyyy)		14d. Name		14e. Date (dd/mm/yyyy)
Jeff Clarke		10 Jan 2011				
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


72-ANS NORTH

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice 2010-21	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Forward Beam Assy	78634-01-00	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 14 Dec 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	LH Aft Beam Assy	78633-01-02	1	N/A	New	
12. Remarks						
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 14 Dec 2010		14d. Name		14e. Date (dd/mmm/yyyy)
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1. Approving Civil Aviation Authority/Country Transport Canada		<div style="text-align: center;"> AUTHORIZED RELEASE CERTIFICATE FORM ONE </div>			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	LH Aft Beam	78633-01-02	1	N/A	New
2.	Forward Beam	78634-01-00	1		
12. Remarks Not painted					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<div style="text-align: center;"> 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. </div>		
13b. Signature 		13c. Approved Organization Number AMF 73-04		<div style="text-align: center;"> 14b. Signature 14c. Approved Organization Number </div>	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 06 Oct 2010		<div style="text-align: center;"> 14d. Name 14e. Date (dd/mmm/yyyy) </div>	
<div style="text-align: center;"> Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown. </div>					


ECL/CAPITAL

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4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	LH Aft Beam	78633-01-02	1	N/A	New
2.	Forward Beam	78634-01-00	1		
12. Remarks Not painted					
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<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 03 Sept 2010		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					


ECU / CAPITAL

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4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21	
6. Item 1. 2.	7. Description LH Aft Beam Ass'y Forward Beam Ass'y	8. Part Number 78633-01-02 78634-01-00	9. Qty. 1 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<div style="text-align: center;"> 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 </div> <p>Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.</p>			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 14 July 2010		14d. Name		14e. Date (dd/mmm/yyyy)
Installer Responsibilities						
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						


TKANS No. 274

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21	
6. Item 1. 2.	7. Description LH Aft Beam Ass'y Forward Beam Ass'y	8. Part Number 78633-01-02 78634-01-00	9. Qty. 1 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				 14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations. 		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 08 July 2010		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

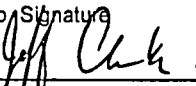
2010-10-21

1. Approving Civil Aviation Authority/Country Transport Canada		AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21
6. Item 1.	7. Description LH Aft Beam	8. Part Number 78633-01-02	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
2.	Forward Beam	78634-01-00	1		
12. Remarks Not painted					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 08 July 2010		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities					
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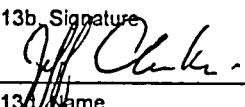
2010/11/10

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	LH Aft Beam	78633-01-02	1			
2.	Forward Beam	78634-01-00	1	N/A	New	
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 16 June 2010		14d. Name		14e. Date (dd/mmm/yyyy)
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ECC / CAPITA

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4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21
6. Item 1. 2.	7. Description LH Aft Beam Forward Beam	8. Part Number 78633-01-02 78634-01-00	9. Qty. 1 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks Not painted					
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 16 June 2010		14c. Approved Organization Number	
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ECL / IANU

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4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-21
6. Item	7. Description LH Aft Beam Ass'y	8. Part Number 78633-01-02	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 20 Aug 2010		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

ORIGINAL